Sanitary Fitting

ISO9001 CE

概述 Summarize

万国公司生产:DIN、SMS、3A、IDF、RJT、ISO、DS等标准卫生级活接头，产品毛坯全部由棒材锻制，CNC数控精加工。所有产品均可按客户要求加工不同的表面粗糙度。
所有金属材质均可提供EN10204、3.1B证书。
所有密封材质符合: FDA 177.2600。

IFEC can produce sanitary unions with DIN, SMS, 3A, IDF, RJT, ISO, DS standards .the forged parts are made from forged steel . machined by CNC .which can be done at different surface as clients' requirement .
IFEC provide 3.1B certification of EN10204 for all the steel material.
All seal material must be fit to FDA.

技术参数 Technical date

标准 Standard	DIN, 3A, SMS, RJT, ISO, IDF, DS, Macon, GB
尺寸 Size	1" – 6" DN10–DN200 17.2–168.3
金属材质 Steel material	304, 304L, 316, 316L (锻造 Forging)
密封材质 Seal material	NBR, Silicone, EPDM, FPM, PTFE
表面处理 Surface qualities	1.Ra ≤ 1.6μm
	2.Ra ≤ 0.8μm
	3.Ra ≤ 0.4 (抛光 Polished)

产品订购
Ordering specifications

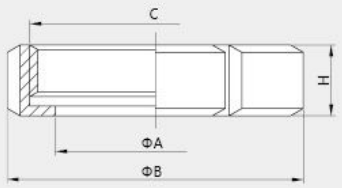
指定:	· 标准	Specify:	· Standard
	· 规格		· Size
	· 金属材质		· Steel material
	· 密封材质		· Seal material
	· 表面处理		· Surface quality
	· 数量		· Quantity

例 Example

标准 Standard	规格 Size	金属材质 Steel material	密封材质 Seal material	表面处理 Surface quality	数量 Quantity
3A-13	1.5"	304	/	1(Ra ≤ 1.6)	200

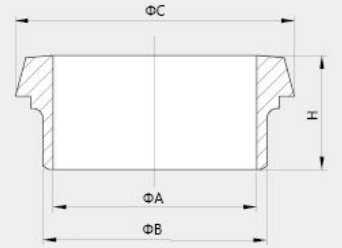
DIN

螺帽 Nut (DIN-13)



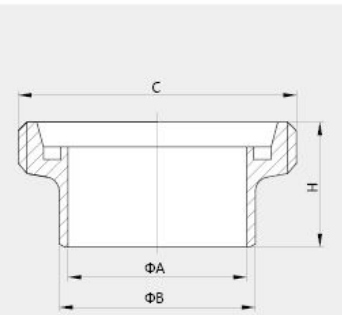
DN	A	B	C	H
10	19	38	Rd28×1/8"	18
15	25	44	Rd34×1/8"	18
20	31	54	Rd44×1/6"	20
25	36	63	Rd52×1/6"	21
32	42.5	70	Rd58×1/6"	21
40	49	78	Rd65×1/6"	21
50	62	92	Rd78×1/6"	22
65	80	112	Rd95×1/6"	25
75/3.0"	88	120	Rd104×1/6"	26
80	94	127	Rd110×1/4"	29
100	115	138	Rd130×1/4"	31
125	138	178	Rd160×1/4"	35
150	164	210	Rd190×1/4"	40

焊接接头 Welding liner (DIN-14)



DN	A	B	C	H
10	10	15	22.5	17
15	16	21	28.5	17
20	20	25	36.5	18
25	26	31	44	22
32	32	37	50	25
40	38	43	56	26
50	50	55	68.5	28
65	66	72	86	32
80	81	87	100	37
100	100	106	121	44
125	125	132	150	34
150	150	157	176	37

焊接云头 Welding male (DIN-15)

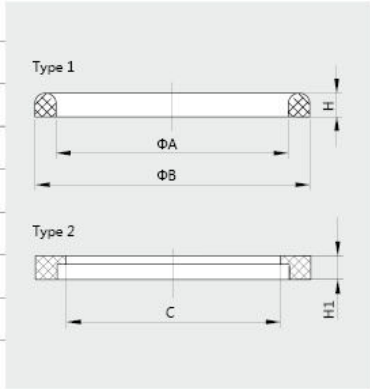


DN	A	B	C	H
10	10	15	Rd28×1/8"	21
15	16	21	Rd34×1/8"	21
20	20	25	Rd44×1/6"	24
25	26	31	Rd52×1/6"	29
32	32	37	Rd58×1/6"	32
40	38	43	Rd65×1/6"	33
50	50	55	Rd78×1/6"	35
65	66	72	Rd95×1/6"	40
80	81	87	Rd110×1/4"	45
100	100	106	Rd130×1/4"	54
125	125	132	Rd160×1/4"	46
150	150	157	Rd190×1/4"	50

DIN

密封圈
Seal ring

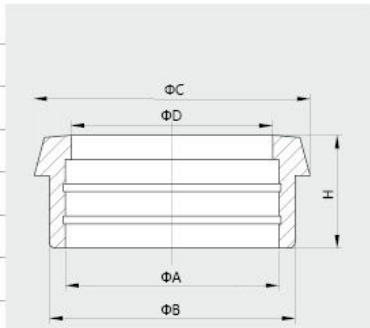
DN	A	B	C	H	H1
10	12	20	10.2	4.5	5
15	18	26	16.2	4.5	5
20	23	33	20.2	4.5	5
25	30	40	26.2	5	6
32	36	46	32.2	5	6
40	42	52	38.2	5	6
50	54	64	50.2	5	6
65	71	81	66.2	5	6
80	85	95	81.2	5	6
100	104	114	100.2	6	6
125	130	142	125.2	7	7
150	155	167	150.2	7	7



胀管接头
Expanding liner

DIN-14R

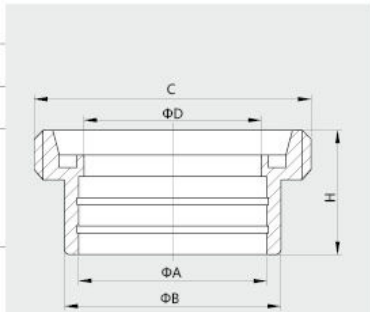
DN	A	B	C	D	H
10	12.2	18	22.5	10	17
15	18.2	24	28.5	16	17
20	22.2	30	36.5	20	18
25	28.2	35	44	26	22
32	34.2	41	50	32	25
40	40.2	48	56	38	26
50	52.2	61	68.5	50	28
65	70.3	79	86.0	66	32
80	85.3	93	100	81	37
100	104.3	114	121	100	44
101.6	101.8	114	121	100	54
125	129.3	137	150	125	34
150	154.3	163	176	150	37



胀管云头
Expanding male

DIN-15R

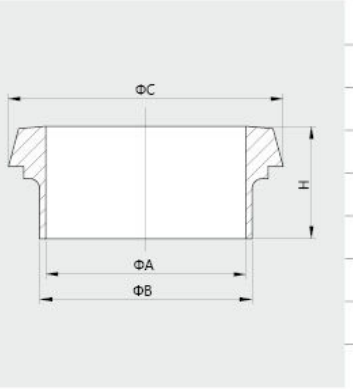
DN	A	B	C	D	H
10	12.2	18	Rd28×1/8"	10	21
15	18.2	24	Rd34×1/8"	16	21
20	22.2	30	Rd44×1/6"	20	24
25	28.2	35	Rd52×1/6"	26	29
32	34.2	41	Rd58×1/6"	32	32
40	40.2	48	Rd65×1/6"	38	33
50	52.2	61	Rd78×1/6"	50	35
65	70.3	79	Rd95×1/6"	66	40
80	85.3	93	Rd110×1/4"	81	45
100	104.3	114	Rd130×1/4"	100	54
101.6	101.8	114	Rd130×1/4"	100	54
125	129.3	137	Rd160×1/4"	125	46
150	154.3	163	Rd190×1/4"	150	50



DIN

焊接接头
Welding liner

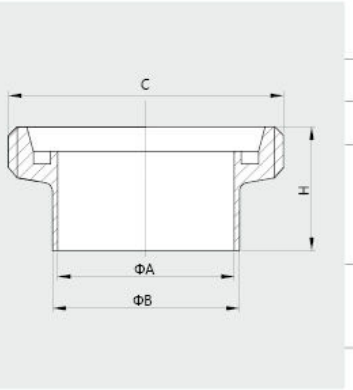
DIN-14H



DN	A	B	C	H
10	10	13	22.5	17
15	16	19	28.5	17
20	20	23	36.5	18
25	26	29	44	22
32	32	35	50	25
40	38	41	56	26
50	50	53	68.5	28
65	66	70	86	32
80	81	85	100	37
100	100	104	121	44
125	125	129	150	34
150	150	154	176	37

焊接云头
Welding male

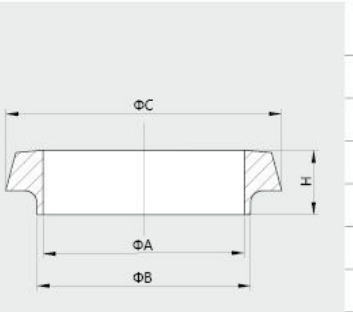
DIN-15H



DN	A	B	C	H
10	10	13	Rd28×1/8"	21
15	16	19	Rd34×1/8"	21
20	20	23	Rd44×1/6"	24
25	26	29	Rd52×1/6"	29
32	32	35	Rd58×1/6"	32
40	38	41	Rd65×1/6"	33
50	50	53	Rd78×1/6"	35
65	66	70	Rd95×1/6"	40
80	81	85	Rd110×1/4"	45
100	100	104	Rd130×1/4"	54
125	125	129	Rd160×1/4"	46
150	150	154	Rd190×1/4"	50

焊接接头
Welding liner

DIN-14S



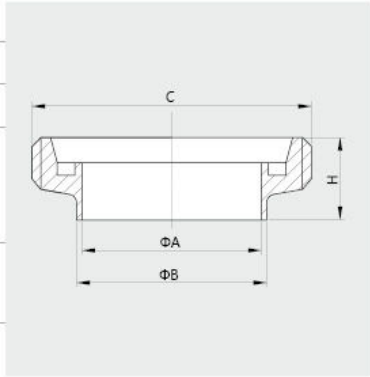
DN	A	B	C	H
10	10	13	22.5	13
15	16	19	28.5	13
20	20	23	36.5	13
25	26	29	44	15
32	32	35	50	15
40	38	41	56	15
50	50	53	68.5	16
65	66	70	86	17
80	81	85	100	17
100	100	104	121	20
125	125	129	150	23.5
150	150	154	176	27

DIN

焊接云头
Welding male

DIN-15S

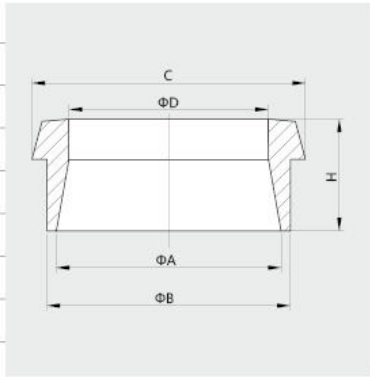
DN	A	B	C	H
10	10	13	Rd28×1/8"	17
15	16	19	Rd34×1/8"	17
20	20	23	Rd44×1/6"	19
25	26	29	Rd52×1/6"	22
32	32	35	Rd58×1/6"	22
40	38	41	Rd65×1/6"	22
50	50	53	Rd78×1/6"	23
65	66	70	Rd95×1/6"	25
80	81	85	Rd110×1/4"	25
100	100	104	Rd130×1/4"	30
125	125	129	Rd160×1/4"	35.5
150	150	154	Rd190×1/4"	40



焊接接头
Welding liner

DIN-ISO-L

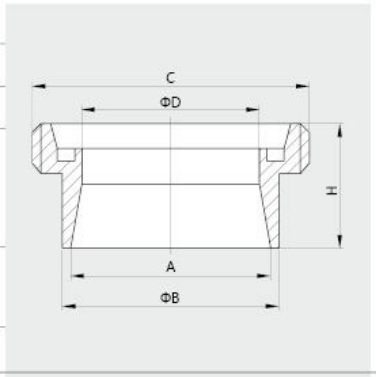
DN	A	B	C	D	H
17.2	14	17.2	22.5	10	17
21.3	18.1	21.3	28.5	16	17
26.9	23.7	26.9	36.5	20	18
33.7	29.7	33.7	44	26	22
42.4	38.4	42.4	50	32	25
48.3	44.3	48.3	56	38	26
60.3	56.3	60.3	68.5	50	28
76.1	71.5	76.1	86	66	32
88.9	84.3	88.9	100	81	37
114.3	109.1	114.3	121	100	44
139.7	134.5	139.7	150	125	34
168.3	163.1	168.3	176	150	37



焊接云头
Welding male

DIN-ISO-M

DN	A	B	C	D	H
17.2	14	17.2	Rd28×1/8"	10	21
21.3	18.1	21.3	Rd34×1/8"	16	21
26.9	23.7	26.9	Rd44×1/6"	20	24
33.7	29.7	33.7	Rd52×1/6"	26	29
42.4	38.4	42.4	Rd58×1/6"	32	32
48.3	44.3	48.3	Rd65×1/6"	38	33
60.3	56.3	60.3	Rd78×1/6"	50	35
76.1	71.5	76.1	Rd95×1/6"	66	40
88.9	84.3	88.9	Rd110×1/4"	81	45
114.3	109.1	114.3	Rd130×1/4"	100	54
139.7	134.5	139.7	Rd160×1/4"	125	46
168.3	163.1	168.3	Rd190×1/4"	150	50

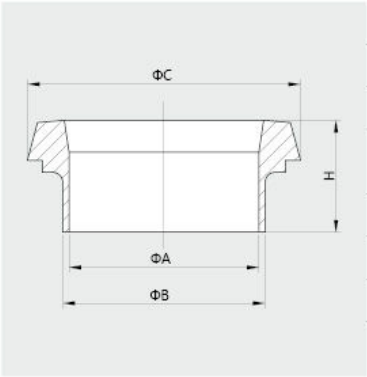


DIN

焊接接头
Welding liner

DIN-INCH-L

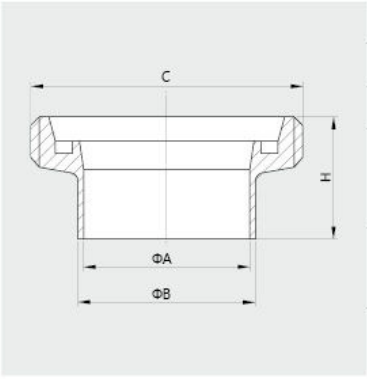
Size	A	B	C	H
1/2"	9.4	12.7	22.5	17
3/4"	15.75	19.05	28.5	17
1.0"	22.1	25.4	36.5	18
1-1/4"	28.45	31.75	44	22
1-1/2"	34.8	38.1	50	25
2.0"	47.5	50.8	68.5	28
2-1/2"	60.2	63.5	86	32
3.0"	72.9	76.2	100	37
4.0"	97.38	101.6	121	44
5.0"	121.46	127.0	150	34
6.0"	146.86	152.4	176	37



焊接云头
Welding male

DIN-INCH-M

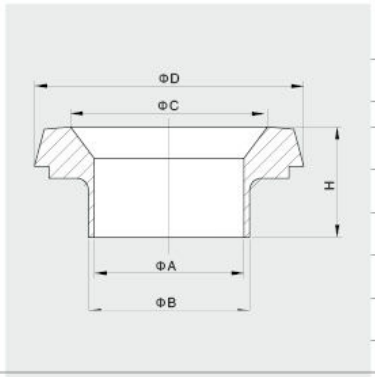
Size	A	B	C	H
1/2"	9.4	12.7	Rd28×1/8"	21
3/4"	15.75	19.05	Rd34×1/8"	21
1.0"	22.1	25.4	Rd52×1/6"	29
1-1/4"	28.45	31.75	Rd58×1/6"	32
1-1/2"	34.8	38.1	Rd65×1/6"	33
2.0"	47.5	50.8	Rd78×1/6"	35
2-1/2"	60.2	63.5	Rd95×1/6"	40
3.0"	72.9	76.2	Rd110×1/4"	45
4.0"	97.48	101.6	Rd130×1/4"	54
5.0"	121.46	127.0	Rd160×1/4"	46
6.0"	146.86	152.4	Rd190×1/4"	50



变径焊接接头
Reducing welding liner

DIN-14RL

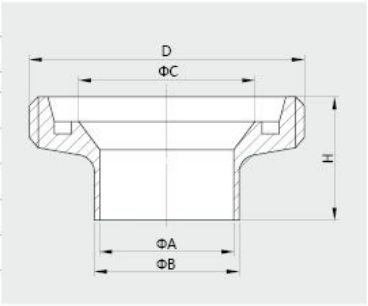
DN	A	B	C	D	H
32-25	26	29	32	50	20
40-25	26	29	38	56	20
40-32	32	35	38	56	23
50-32	32	35	50	68.5	23
50-40	38	41	50	68.5	26
65-40	38	41	50	86	26
65-50	50	53	66	86	27
80-50	50	53	81	100	30
80-65	66	70	81	100	31
100-65	66	70	100	121	40
100-80	81	85	100	121	42



DIN

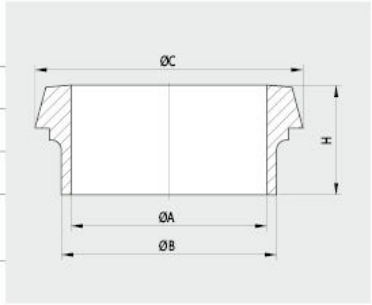
变径焊接云头
Reducing welding male DIN-15RM

DN	A	B	C	D	H
32-25	26	29	32	Rd58×1/6"	27
40-25	26	29	38	Rd65×1/6"	28
40-32	32	35	38	Rd65×1/6"	25
50-32	32	35	50	Rd78×1/6"	29
50-40	38	41	60	Rd78×1/6"	35
65-40	38	41	66	Rd95×1/6"	39
65-50	50	53	66	Rd95×1/6"	40
80-50	50	53	81	Rd110×1/4"	45
80-65	66	70	81	Rd110×1/4"	46
100-65	66	70	100	Rd130×1/4"	55
100-80	81	85	100	Rd130×1/4"	49



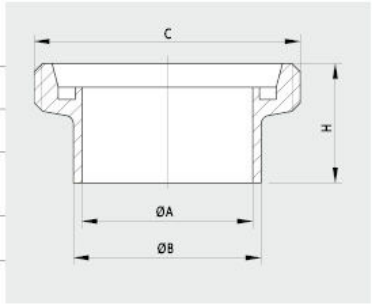
焊接接头
Welding liner DIN-14P

DN	A	B	C	H
10	9	12	22.5	17
15	15	18	28.5	17
20	19	22	36.5	18
25	25	28	44	22
32	31	34	50	25
40	37	40	56	26
50	49	52	68.5	28



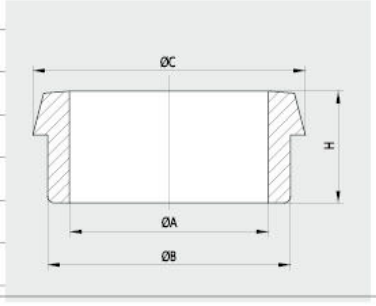
变径焊接云头
Reducing welding male DIN-15P

DN	A	B	C	H
10	9	12	RD28×1/8"	21
15	15	18	RD34×1/8"	21
20	19	22	RD44×1/6"	24
25	25	28	RD52×1/6"	29
32	31	34	RD58×1/6"	32
40	37	41	RD65×1/6"	33
50	49	52	RD78×1/6"	35

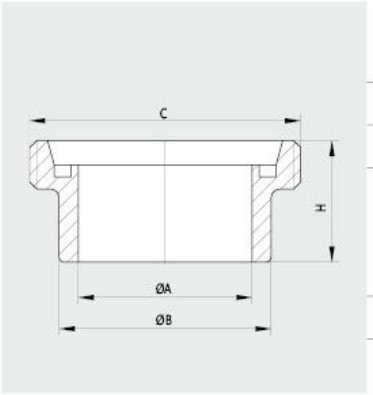


加厚接头
Thickening liner DIN-14T

DN	A	B	C	H
10	10	18	22.5	17
15	16	24	28.5	17
20	20	30	36.5	18
25	26	35	44	22
32	32	41	50	25
40	38	48	56	26
50	50	61	68.5	28
65	66	79	86	32
80	81	93	100	37
100	100	114	121	44

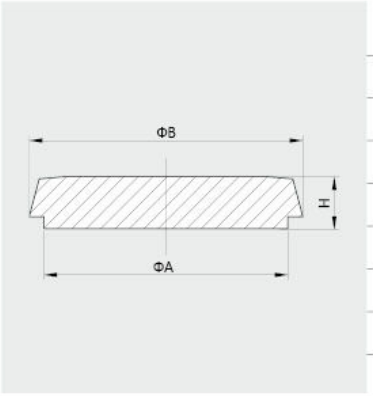


DIN



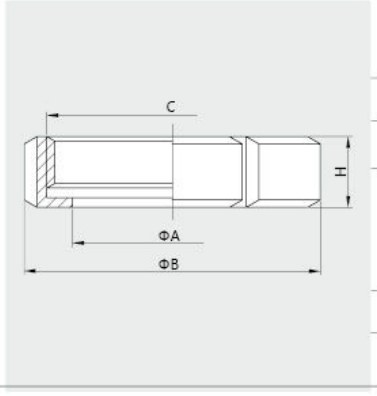
加厚云头
DIN-15T Thickening Male

DN	A	B	C	H
10	10	18	RD28×1/8"	21
15	16	24	RD34×1/8"	21
20	20	30	RD44×1/6"	24
25	26	35	RD52×1/6"	29
32	32	41	RD58×1/6"	32
40	38	48	RD65×1/6"	33
50	50	61	RD78×1/6"	35
65	66	79	RD95×1/6"	40
80	81	93	RD110×1/4"	45
100	100	114	RD130×1/4"	54



盲接头
DIN-14B Blank liner

DN	A	B	H
10	18	22.5	9
15	24	28.5	9
20	30	36.5	11
25	35	44	13
32	41	50	13
40	48	56	13
50	61	68.5	14
65	79	86	16
80	93	100	16
100	114	121	20
125	137	150	22
150	163	176	24



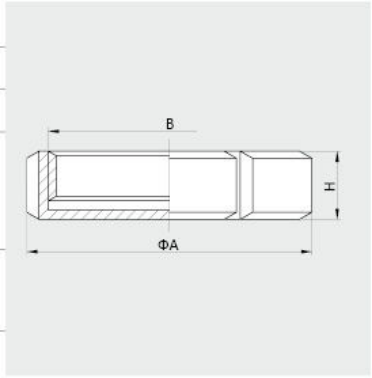
螺帽
DIN-13RS Nut

DN	A	B	C	H
10	19	36	Rd28×1/8"	18
15	25	42	Rd34×1/8"	18
20	31	52	Rd44×1/6"	20
25	36	61	Rd52×1/6"	21
32	42.5	68	Rd58×1/6"	21
40	49	76	Rd65×1/6"	21
50	62	90	Rd78×1/6"	22
65	80	108	Rd95×1/6"	25
80	94	125	Rd110×1/4"	29
100	115	145	Rd130×1/4"	30

DIN

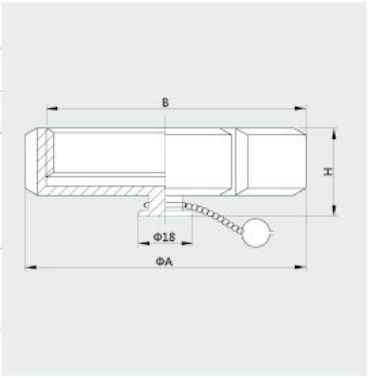
盲盖
Blank nut DIN-13RB

DN	A	B	H
10	38	Rd28×1/8"	18
15	44	Rd34×1/8"	18
20	54	Rd44×1/6"	20
25	63	Rd52×1/6"	21
32	70	Rd58×1/6"	21
40	78	Rd65×1/6"	21
50	92	Rd78×1/6"	22
65	112	Rd95×1/6"	25
80	127	Rd110×1/4"	29
100	148	Rd130×1/4"	31
125	178	Rd160×1/4"	35
150	210	Rd190×1/4"	40



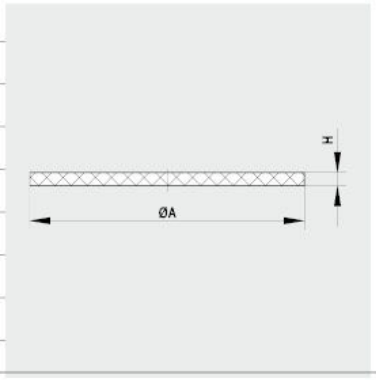
有耳盲盖
Blank nut with boss DIN-13RBN

DN	A	B	H
10	38	Rd28×1/8"	25
15	44	Rd34×1/8"	25
20	54	Rd44×1/6"	27
25	63	Rd52×1/6"	28
32	70	Rd58×1/6"	28
40	78	Rd65×1/6"	28
50	92	Rd78×1/6"	29
65	112	Rd95×1/6"	32
80	127	Rd110×1/4"	36
100	148	Rd130×1/4"	38
125	178	Rd160×1/4"	42
150	210	Rd190×1/4"	47

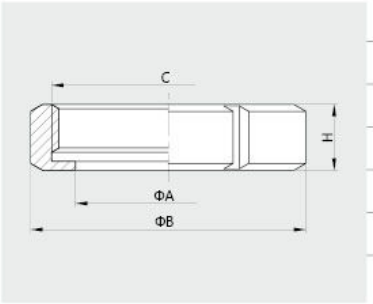


盲盖密封垫
Plate seal

DN	A	H	H(PTFE)
10	28	3	1.5
15	34	3	1.5
20	44	3	1.5
25	52	3	1.5
32	58	3	1.5
40	65	3	1.5
50	78	3	1.5
65	95	3	1.5
80	110	3	1.5
100	130	3	1.5
125	160	3	1.5
150	190	3	1.5

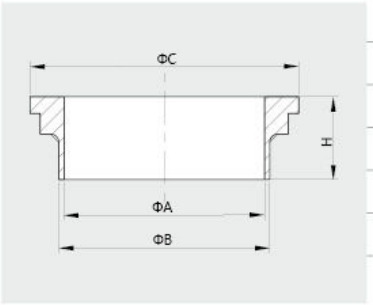


SMS



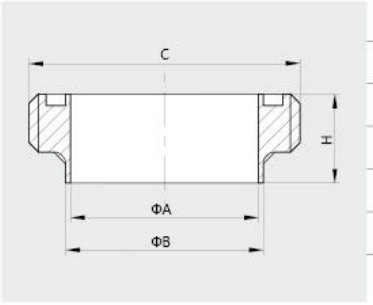
螺帽
SMS-13 Nut

Size	A	B	C	H
25	32	51	Rd40×1/6"	20
32	40.5	60	Rd48×1/6"	22
38	48	74	Rd60×1/6"	25
51	61	84	Rd70×1/6"	26
63.5	74	100	Rd85×1/6"	30
76	87	114	Rd98×1/6"	32
101.6 (Max)	117	154	Rd132×1/6"	45
101.6 (Min)	113	140	Rd125×1/4"	32



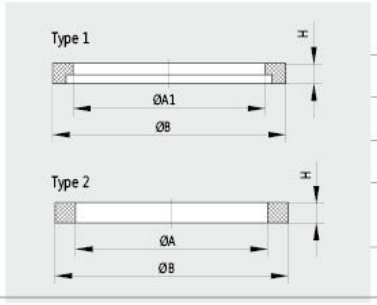
焊接接头
SMS-14 Welding liner

Size	A	B	C	H
25	22.5	25	35.5	15
32	29.5	32	43.5	15
38	35.5	38	55	20
51	48.5	51	65	20
63.5	60.5	63.5	80	24
76	72.9	76.1	93	24
101.6 (Max)	97.6	101.6	127	30
101.6 (Min)	97.6	101.6	118	30



焊接云头
SMS-15 Welding male

Size	A	B	C	H
25	22.5	25	Rd40×1/6"	19
32	29.5	32	Rd48×1/6"	19
38	35.5	38	Rd60×1/6"	23
51	48.5	51	Rd70×1/6"	23
63.5	60.5	63.5	Rd85×1/6"	27
76	72.9	76.1	Rd98×1/6"	27
101.6 (Max)	97.6	101.6	Rd132×1/6"	35
101.6 (Min)	97.6	101.6	Rd125×1/4"	30



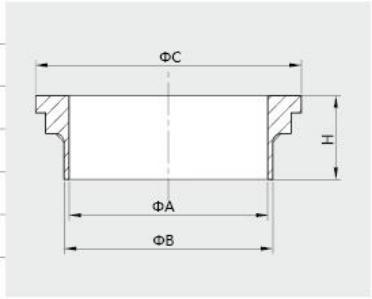
密封圈
Seal ring

Size	A	A1	B	H
25	25	22.7	31.8	5.3
32	32	29.7	39.8	5.3
38	38	35.7	47.8	5.3
51	51	45.5	60.8	5.3
63.5	63.5	60.7	73.2	5.3
76	76	72.3	85.8	5.3
101.6	101.6	97.8	103.8	5.3

SMS

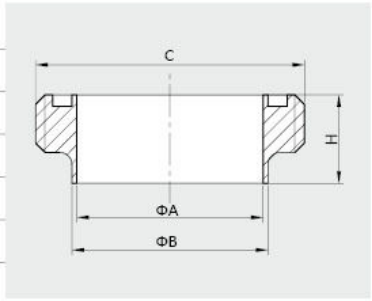
焊接接头 Welding liner SMS-14S

Size	A	B	C	H
25	22.5	25	35.5	10
32	29.5	32	43.5	10
38	35.5	38	55	11
51	48.5	51	65	13
63.5	60.5	63.5	80	13
76	72.9	76.1	93	14
101.6 (Max)	97.6	101.6	127	16
101.6 (Min)	97.6	101.6	118	16



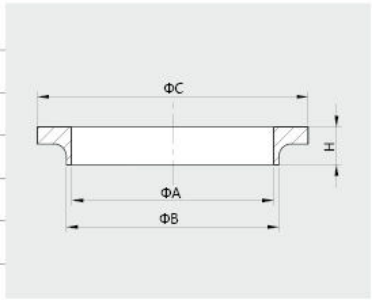
焊接云头 Welding male SMS-15S

Size	A	B	C	H
25	22.5	25	Rd40×1/6"	15
32	29.5	32	Rd48×1/6"	15
38	35.5	38	Rd60×1/6"	20
51	48.5	51	Rd70×1/6"	20
63.5	60.5	63.5	Rd85×1/6"	24
76	72.9	76.1	Rd98×1/6"	24
101.6 (Max)	97.6	101.6	Rd132×1/6"	28
101.6 (Min)	97.6	101.6	Rd125×1/4"	28



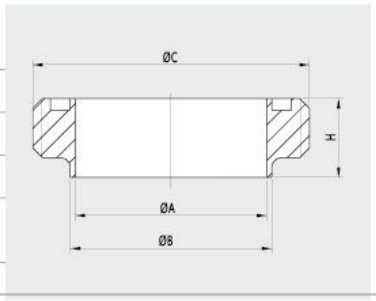
焊接接头 Welding liner SMS-14SS

Size	A	B	C	H
25	22.5	25	35.5	7.5
32	29.5	32	43.5	7.5
38	35.5	38	55	9
51	48.5	51	65	9
63.5	60.5	63.5	80	9
76	72.9	76.1	93	10
101.6 (Max)	97.6	101.6	127	12
101.6 (Min)	97.6	101.6	118	12



短云头 Short welding male SMS-15SS

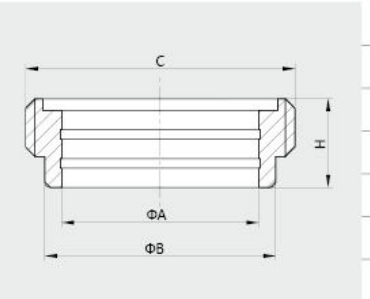
Size	A	B	C	H
25	22.5	25	RD40×1/6"	15
32	29.5	32	RD48×1/6"	15
38	35.5	38	RD60×1/6"	18
51	48.5	51	RD70×1/6"	20
63.5	60.5	63.5	RD85×1/6"	20
76	72.9	76.1	RD98×1/6"	21
101.6	97.6	101.6	RD125×1/4"	26



SMS

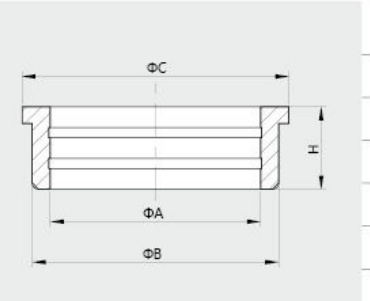
胀管云头 Expanding male SMS-15R

Size	A	B	C	H
25	25.2	31.5	Rd40×1/6"	19
32	32.2	40	Rd48×1/6"	19
38	38.2	47.5	Rd60×1/6"	23
51	51.2	60	Rd70×1/6"	23
63.5	63.7	73.5	Rd85×1/6"	27
76	76.3	86.5	Rd98×1/6"	27
101.6 (Max)	101.8	116.5	Rd132×1/6"	35
101.6 (Min)	101.8	112.5	Rd125×1/4"	30



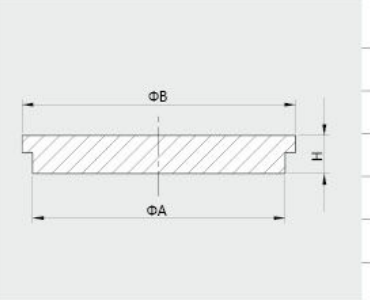
胀管接头 Expanding liner SMS-14R

Size	A	B	C	H
25	25.2	31.5	35.5	15
32	32.2	40	43.5	15
38	38.2	47.5	55	20
51	51.2	60	65	20
63.5	63.7	73.5	80	24
76	76.3	86.5	93	24
101.6 (Max)	101.8	116.5	127	27
101.6 (Min)	101.8	112.5	118	27



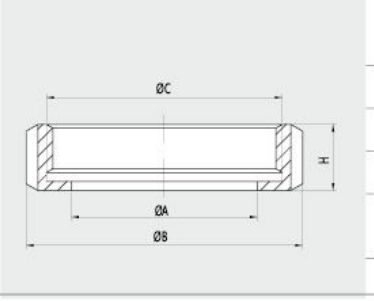
盲接头 Blank liner SMS-14B

Size	A	B	H
25	31.5	35.5	7.5
32	40	43.5	8
38	47.5	55	8
51	60	65	8
63.5	73.5	80	9
76	86.5	93	11
101.6 (Max)	116.5	127	12
101.6 (Min)	112.5	118	12



螺帽 Nut SMS-13RS

Size	A	B	C	H
25	32.3	50	Rd40×1/6"	18
32	40.3	58	Rd48×1/6"	18
38	48.5	72	Rd60×1/6"	21
51	60.5	82	Rd70×1/6"	23
63.5	74	98	Rd85×1/6"	23
76	87	111	Rd98×1/6"	26
101.6	113	138	Rd125×1/4"	30

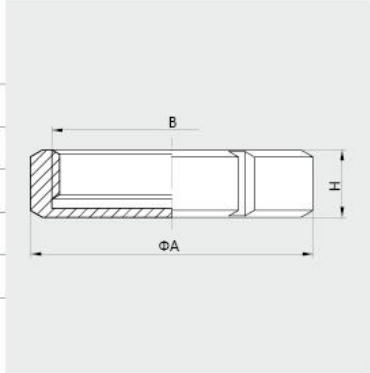


ISO9001 CE

SMS

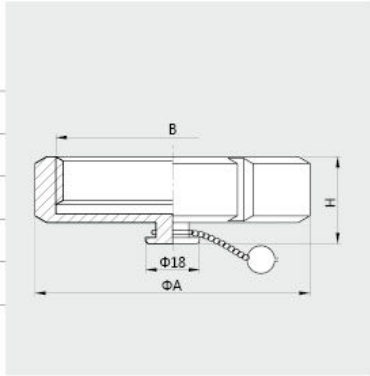
盲盖
Blank nut — SMS-13RB

Size	A	B	H
25	51	Rd40×1/6"	20
32	60	Rd48×1/6"	22
38	74	Rd60×1/6"	25
51	84	Rd70×1/6"	26
63.5	100	Rd85×1/6"	30
76	114	Rd98×1/6"	32
101.6 (Max)	154	Rd132×1/6"	45
101.6 (Min)	140	Rd125×1/4"	32



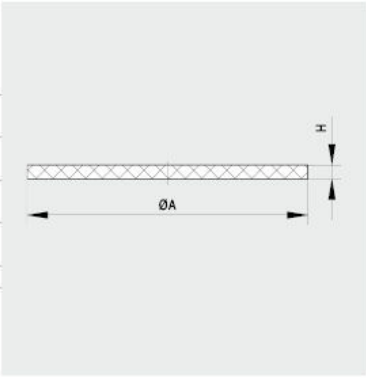
有耳盲盖
Blank nut with boss — SMS-13RBN

Size	A	B	H
25	51	Rd40×1/6"	27
32	60	Rd48×1/6"	29
38	74	Rd60×1/6"	32
51	84	Rd70×1/6"	33
63.5	100	Rd85×1/6"	37
76	114	Rd98×1/6"	39
101.6 (Max)	154	Rd132×1/6"	52
101.6 (Min)	140	Rd125×1/4"	39

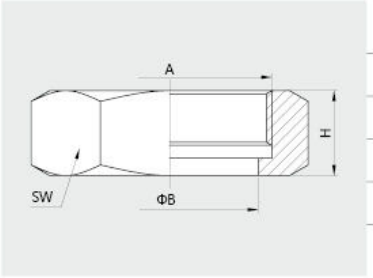


盲盖密封垫
Plate seal

Size	A	H	H(PTFE)
25	40	3	1.5
32	48	3	1.5
38	60	3	1.5
51	70	3	1.5
63.5	85	3	1.5
76	98	3	1.5
101.6	125	3	1.5

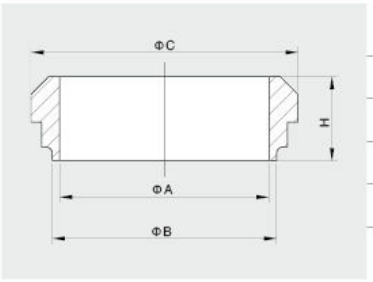


3A



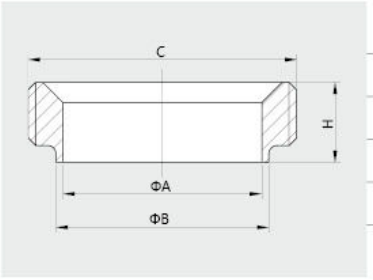
六角螺帽
3A-13H — Hexagonal nut

Size	A	B	H	SW
1.0"	38.02×8TPI ACME	30.3	23	46
1.5"	51.54×8TPI ACME	43.4	24.6	61.1
2.0"	65.05×8TPI ACME	56.5	27	76.2
2.5"	78.56×8TPI ACME	69.6	29.6	91.3
3.0"	92.08×8TPI ACME	82.7	32.5	106.4
4.0"	120.14×6TPI ACME	108.9	38.1	137.6



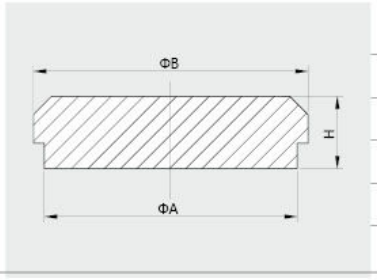
焊接接头
3A-14 — Welding liner

Size	A	B	C	H
1.0"	22.1	25.4	33.3	18.2
1.5"	34.8	38.1	46.9	18.2
2.0"	47.5	50.8	60.5	19
2.5"	60.2	63.5	74	22.2
3.0"	72.9	76.2	87.5	23.1
4.0"	97.38	101.6	114.5	26.2



焊接云头
3A-15 — Welding male

Size	A	B	C	H
1.0"	22.1	25.4	37.13×8TPI ACME	18.3
1.5"	34.8	38.1	50.65×8TPI ACME	18.3
2.0"	47.5	50.8	64.16×8TPI ACME	19.1
2.5"	60.2	63.5	77.67×8TPI ACME	22.2
3.0"	72.9	76.2	91.19×8TPI ACME	23.1
4.0"	97.38	101.6	119.25×6TPI ACME	26.2



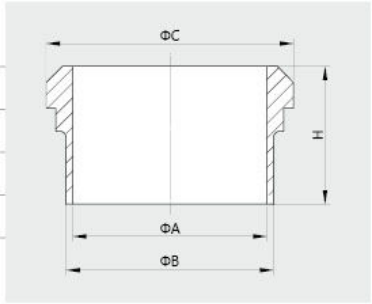
盲接头
3A-14B — Blank liner

Size	A	B	H
1.0"	22.1	33.3	11.9
1.5"	34.8	46.9	14.3
2.0"	47.5	60.5	15.9
2.5"	60.2	74	16.7
3.0"	72.9	87.5	18.3
4.0"	97.38	114.5	20.6

3A

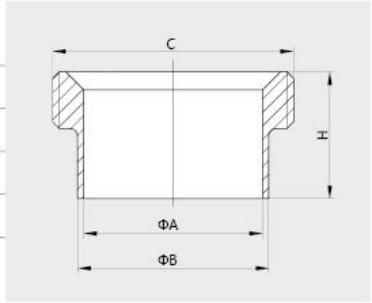
焊接接头
Welding liner 3A-14L

Size	A	B	C	H
1.0"	22.1	25.4	33.3	34.9
1.5"	34.8	38.1	46.9	38.1
2.0"	47.5	50.8	60.5	38.1
2.5"	60.2	63.5	74	44.5
3.0"	72.9	76.2	87.5	44.5
4.0"	97.38	101.6	114.5	44.5



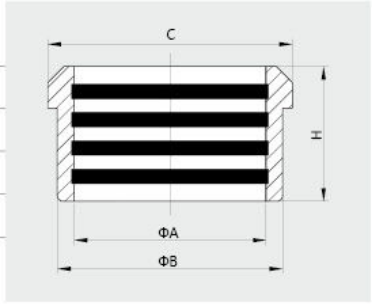
焊接云头
Welding male 3A-15L

Size	A	B	C	H
1.0"	22.1	25.4	37.13x8TPI ACME	34.9
1.5"	34.8	38.1	50.65x8TPI ACME	38.1
2.0"	47.5	50.8	64.16x8TPI ACME	38.1
2.5"	60.2	63.5	77.67x8TPI ACME	44.5
3.0"	72.9	76.2	91.19x8TPI ACME	44.5
4.0"	97.38	101.6	119.25x6TPI ACME	44.5



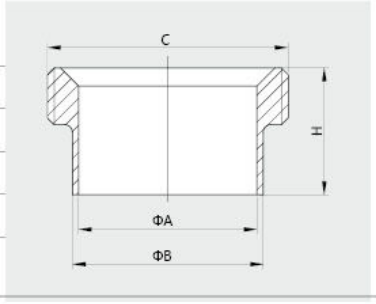
胀管接头
Expanding liner 3A-14R

Size	A	B	C	H
1.0"	25.5	29.5	33.3	19.1
1.5"	38.2	42.6	46.9	28.6
2.0"	50.9	55.7	60.5	33.3
2.5"	63.6	68.8	74	34.9
3.0"	76.3	81.9	87.5	36.5
4.0"	101.7	108.1	114.5	38.1

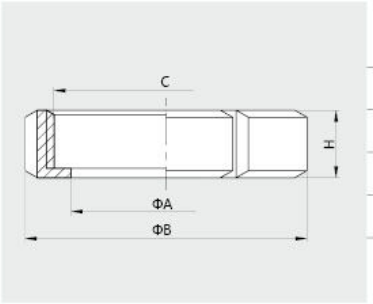


胀管云头
Expanding male 3A-15R

Size	A	B	C	H
1.0"	25.5	29.5	37.13x8TPI ACME	20.6
1.5"	38.2	42.6	50.65x8TPI ACME	28.6
2.0"	50.9	55.7	64.16x8TPI ACME	34.9
2.5"	63.6	68.8	77.67x8TPI ACME	38.1
3.0"	76.3	81.9	91.19x8TPI ACME	41.3
4.0"	101.7	108.1	119.25x6TPI ACME	41.3

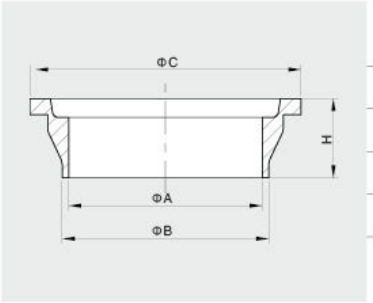


RJT/CIP



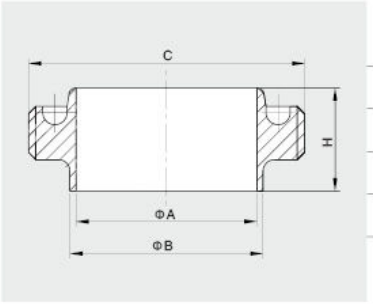
圆螺帽
RJT-13R Round nut

Size	A	B	C	H
1.0"	33.3	58.5	42.266x8TPI WHIT	22.2
1.5"	46	74	54.966x8TPI WHIT	22.2
2.0"	58.7	85.5	67.920x6TPI WHIT	22.2
2.5"	71.4	98.5	80.620x6TPI WHIT	22.2
3.0"	84.1	111.6	93.320x6TPI WHIT	22.2
4.0"	109.5	138	118.720x6TPI WHIT	22.2



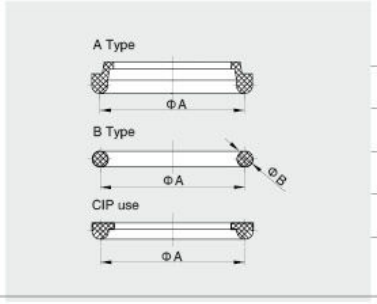
焊接接头
RJT-14 Welding liner

Size	A	B	C	H
1.0"	22.2	25.4	41.3	19.5
1.5"	34.9	38.1	54	19.5
2.0"	47.6	50.8	66.7	19.5
2.5"	60.3	63.5	79.4	19.5
3.0"	73.0	76.2	92.1	19.5
4.0"	97.6	101.6	117.5	19.5



焊接云头
RJT-15 Welding male

Size	A	B	C	H
1.0"	22.2	25.4	45.72x8TPI WHIT	27
1.5"	34.9	38.1	58.42x8TPI WHIT	27
2.0"	47.6	50.8	72.72x6TPI WHIT	27
2.5"	60.3	63.5	85.42x6TPI WHIT	27
3.0"	73	76.2	98.12x6TPI WHIT	27
4.0"	97.6	101.6	123.52x6TPI WHIT	27



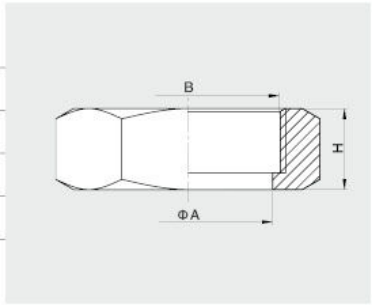
密封圈
Seal ring

Size	A	B
1.0"	33.3	6.4
1.5"	46	6.4
2.0"	58.7	6.4
2.5"	71.4	6.4
3.0"	84.1	6.4
4.0"	109.5	6.4

RJT/CIP

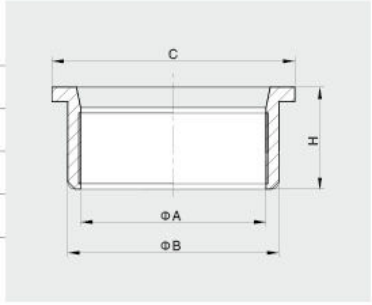
六角螺帽
Hexagonal nut RJT-13H

Size	A	B	H	SW
1.0"	33.3	42.266x8TPI WHIT	22.2	50.8
1.5"	46	54.966x8TPI WHIT	22.2	65
2.0"	58.7	67.920x6TPI WHIT	22.2	79.4
2.5"	71.4	80.620x6TPI WHIT	22.2	92.1
3.0"	84.1	93.320x6TPI WHIT	22.2	104.8
4.0"	109.5	118.720x6TPI WHIT	22.2	130.2



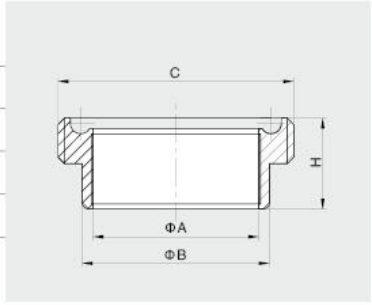
胀管接头
Expanding liner RJT-14R

Size	A	B	C	H
1.0"	25.7	32.5	41.3	20
1.5"	38.4	45.2	54	24
2.0"	51.2	57.9	66.7	28
2.5"	63.9	70.6	79.4	32
3.0"	76.6	83.3	92.1	32
4.0"	102	108.7	117.5	32



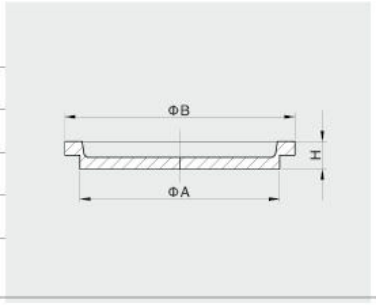
胀管云头
Expanding male RJT-15R

Size	A	B	C	H
1.0"	25.7	32.5	45.72x8TPI WHIT	27
1.5"	38.4	45.2	58.42x8TPI WHIT	27
2.0"	51.2	57.9	72.72x6TPI WHIT	27
2.5"	63.9	70.6	85.42x6TPI WHIT	27
3.0"	76.6	83.3	98.12x6TPI WHIT	27
4.0"	102	108.7	123.52x6TPI WHIT	27



盲接头
Blank liner RJT-14B

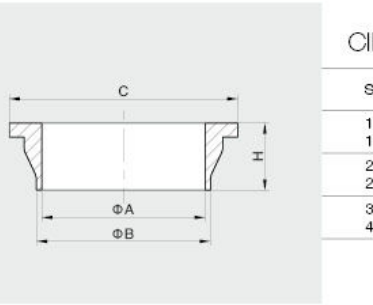
Size	A	B	H
1.0"	32.5	41.3	8
1.5"	45.2	54	8
2.0"	57.9	66.7	8
2.5"	70.6	79.4	8
3.0"	83.3	92.1	8
4.0"	108.7	117.5	8



RJT/CIP

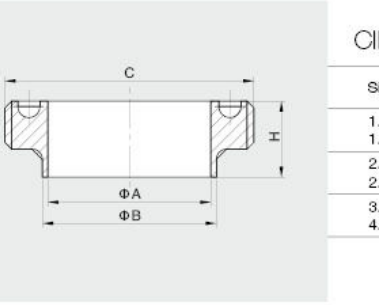
平焊接头
CIP-14 Flat welding liner

Size	A	B	C	H
1.0"	22.2	25.4	41.3	19
1.5"	34.9	38.1	54	19
2.0"	47.6	50.8	66.7	19
2.5"	60.3	63.5	79.4	19
3.0"	73.0	76.2	92.1	19
4.0"	97.6	101.6	117.5	19



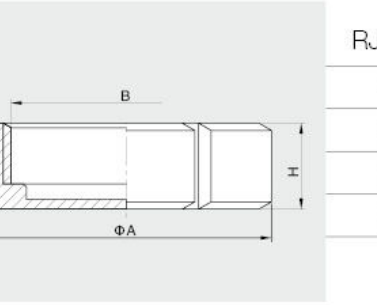
平焊接云头
CIP-15 Flat welding male

Size	A	B	C	H
1.0"	22.2	25.4	45.72x8TPI WHIT	22
1.5"	34.9	38.1	58.42x8TPI WHIT	22
2.0"	47.6	50.8	72.72x6TPI WHIT	22
2.5"	60.3	63.5	85.42x6TPI WHIT	22
3.0"	73.0	76.2	98.12x6TPI WHIT	22
4.0"	97.6	101.6	123.52x6TPI WHIT	22



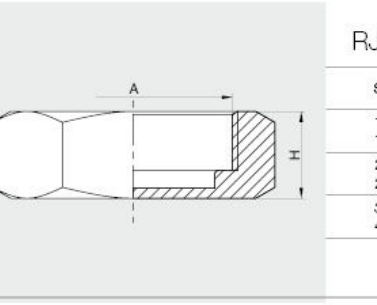
盲盖
RJT-13RB Blanks nut

Size	A	B	H
1.0"	58.5	42.266x8TPI WHIT	22.2
1.5"	74	54.966x8TPI WHIT	22.2
2.0"	85.5	67.920x6TPI WHIT	22.2
2.5"	98.5	80.620x6TPI WHIT	22.2
3.0"	111.6	93.320x6TPI WHIT	22.2
4.0"	138	118.720x6TPI WHIT	22.2



六角盲盖
RJT-13HB Hexagonal blank nut

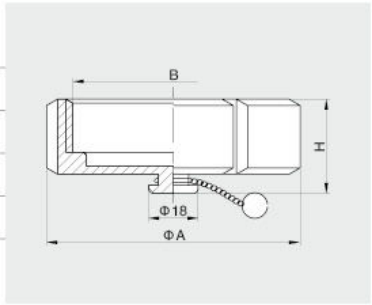
Size	A	H	SW
1.0"	42.266x8TPI WHIT	22.2	50.8
1.5"	54.966x8TPI WHIT	22.2	65
2.0"	67.920x6TPI WHIT	22.2	79.4
2.5"	80.620x6TPI WHIT	22.2	92.1
3.0"	93.320x6TPI WHIT	22.2	104.8
4.0"	118.720x6TPI WHIT	22.2	130.2



RJT/CIP

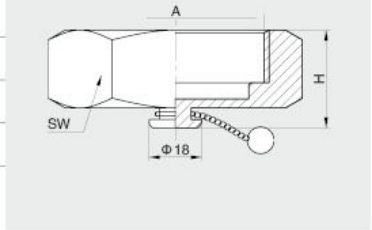
带耳盲盖
Blank nut with boss — RJT-13RBN

Size	A	B	H
1.0"	58.5	42.266x8TPI WHIT	29.2
1.5"	74	54.966x8TPI WHIT	29.2
2.0"	85.5	67.920x6TPI WHIT	29.2
2.5"	98.5	80.620x6TPI WHIT	29.2
3.0"	111.6	93.320x6TPI WHIT	29.2
4.0"	138	118.720x6TPI WHIT	29.2

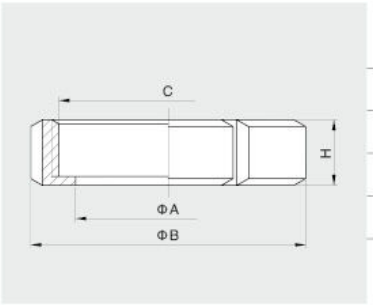


带耳六角盲盖
Hexagonal blank nut with boss — RJT-13HBN

Size	A	B	H	SW
1.0"	42.266x8TPI WHIT	48.3	29.2	50.8
1.5"	54.966x8TPI WHIT	53.3	29.2	65
2.0"	67.920x6TPI WHIT	63.3	29.2	79.4
2.5"	80.620x6TPI WHIT	73.3	29.2	92.1
3.0"	93.320x6TPI WHIT	83.3	29.2	104.8
4.0"	118.720x6TPI WHIT	104.2	29.2	130.2

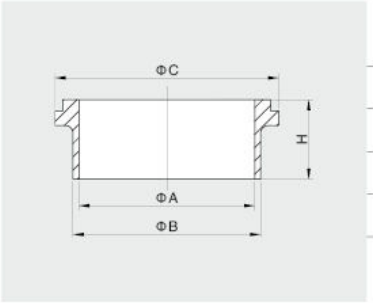


IDF



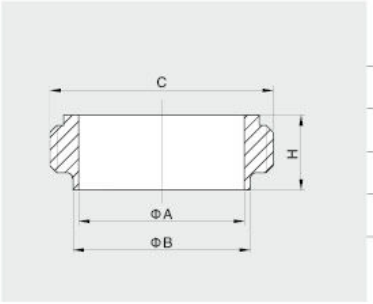
螺帽
IDF-13R — Nut

Size	A	B	C	H
1.0"	30.5	48	34.34x8TPI ACME	30
1.5"	43.5	64	47.86x8TPI ACME	30
2.0"	57.0	77	61.37x8TPI ACME	30
2.5"	70.7	91	74.88x8TPI ACME	30
3.0"	83.3	106	88.40x8TPI ACME	30
4.0"	112	142	122.05x6TPI ACME	35



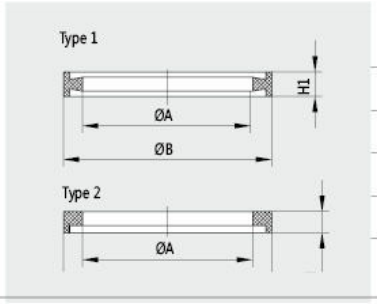
焊接接头
IDF-14 — Welding liner

Size	A	B	C	H
1.0"	22.2	25.4	33.8	21.5
1.5"	34.9	38.1	47	21.5
2.0"	47.6	50.8	60.5	21.5
2.5"	60.3	63.5	74	21.5
3.0"	73.0	76.2	87.5	21.5
4.0"	97.6	101.6	120.6	30



焊接云头
IDF-15 — Welding male

Size	A	B	C	H
1.0"	22.2	25.4	37.13x8TPI ACME	21.5
1.5"	34.9	38.1	50.65x8TPI ACME	21.5
2.0"	47.6	50.8	64.16x8TPI ACME	21.5
2.5"	60.3	63.5	77.67x8TPI ACME	21.5
3.0"	73.0	76.2	91.19x8TPI ACME	21.5
4.0"	97.6	101.6	125.9x6TPI ACME	30



密封圈
Seal ring

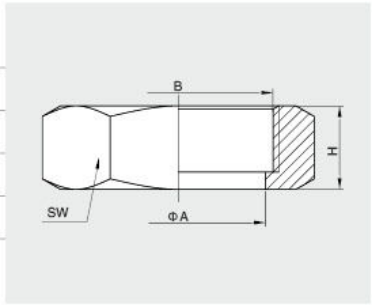
Size	A	B	C	H1	H
1"	23.2	32.5	32.2	7	6
1.5"	35.9	46	45.7	7	6
2"	48.6	59.5	59.2	7	6
2.5"	61.3	73.2	72.9	7	6
3"	74	86.5	85.6	7	6
4"	98.6	119	118	9.6	6

ISO9001 CE

IDF

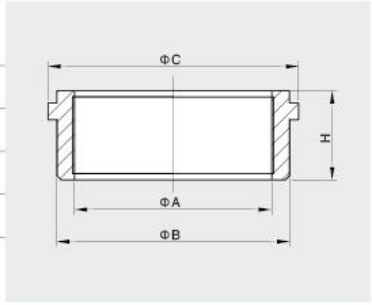
六角螺帽 Hexagonal nut — IDF-13H

Size	A	B	H	SW
1.0"	30.5	34.34x8TPI ACME	30	46
1.5"	43.5	47.86x8TPI ACME	30	60
2.0"	57.0	61.37x8TPI ACME	30	75
2.5"	70.7	74.88x8TPI ACME	30	90
3.0"	83.3	88.40x8TPI ACME	30	105
4.0"	112	122.05x6TPI ACME	35	133



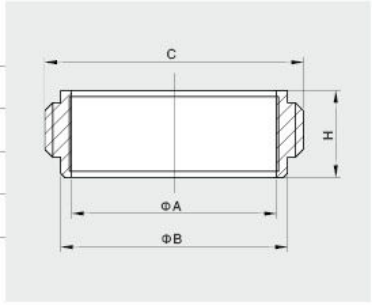
胀管接头 Expanding liner — IDF-14R

Size	A	B	C	H
1.0"	25.7	29	33.8	20
1.5"	38.4	42.5	47	20
2.0"	51.2	56	60.5	20
2.5"	63.9	69.7	74	25
3.0"	76.6	82.3	87.5	30
4.0"	102	111.1	120.6	30



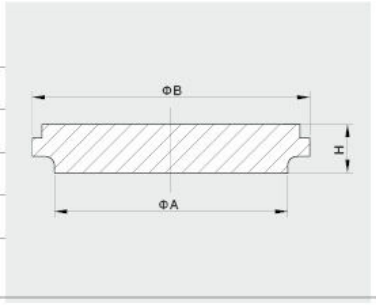
胀管云头 Expanding male — IDF-15R

Size	A	B	C	H
1.0"	25.7	29	37.13x8TPI ACME	21.5
1.5"	38.4	42.5	50.65x8TPI ACME	21.5
2.0"	51.2	56	64.16x8TPI ACME	21.5
2.5"	63.9	69.7	77.67x8TPI ACME	21.5
3.0"	76.6	82.3	91.19x8TPI ACME	21.5
4.0"	102	111.1	125.9x6TPI ACME	30



盲接头 Blank liner — IDF-14B

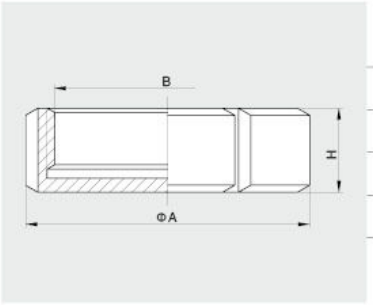
Size	A	B	H
1.0"	29	33.8	10.5
1.5"	42.5	47	10.5
2.0"	56	60.5	10.5
2.5"	69.7	74	10.5
3.0"	82.3	87.5	10.5
4.0"	111.1	120.6	10.5



IDF

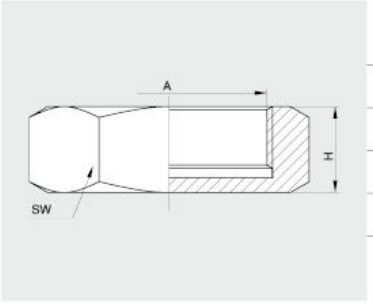
盲盖 Blank nut — IDF-13RB

Size	A	B	H
1.0"	48	34.34x8TPI ACME	30
1.5"	64	47.86x8TPI ACME	30
2.0"	77	61.37x8TPI ACME	30
2.5"	91	74.88x8TPI ACME	30
3.0"	106	88.40x8TPI ACME	30
4.0"	142	122.05x6TPI ACME	35



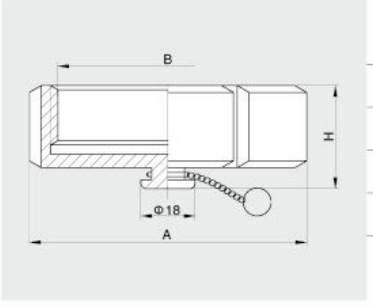
六角盲盖 Hexagonal blank nut — IDF-13HB

Size	A	H	SW
1.0"	34.34x8TPI ACME	30	46
1.5"	47.86x8TPI ACME	30	60
2.0"	61.37x8TPI ACME	30	75
2.5"	74.88x8TPI ACME	30	90
3.0"	88.40x8TPI ACME	30	105
4.0"	122.05x6TPI ACME	35	133



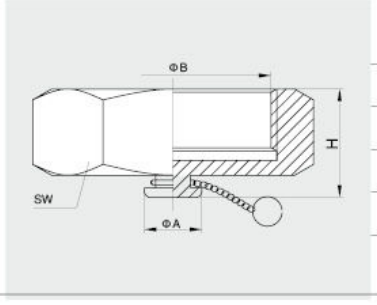
带耳盲盖 Blank nut with boss — IDF-13RBN

Size	A	B	H
1.0"	48	34.34x8TPI ACME	37
1.5"	64	47.86x8TPI ACME	37
2.0"	77	61.37x8TPI ACME	37
2.5"	91	74.88x8TPI ACME	37
3.0"	106	88.40x8TPI ACME	37
4.0"	142	122.05x6TPI ACME	42



带耳六角盲盖 Hexagonal blank nut with boss — IDF-13HBN

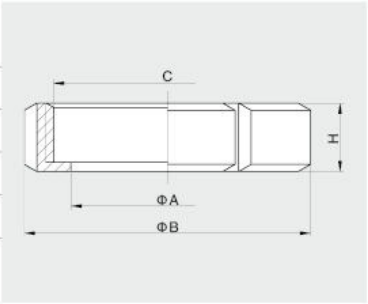
Size	A	B	SW
1.0"	34.34x8TPI ACME	37	46
1.5"	47.86x8TPI ACME	37	60
2.0"	61.37x8TPI ACME	37	75
2.5"	74.88x8TPI ACME	37	90
3.0"	88.40x8TPI ACME	37	105
4.0"	122.05x6TPI ACME	42	133



ISO

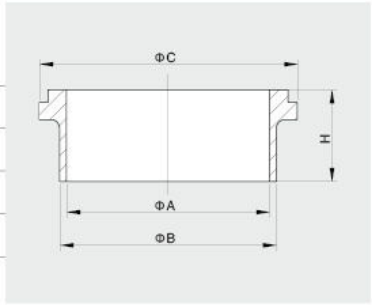
螺帽 Nut — ISO-13R

Size	A	B	C	H
1.0"	30.5	48	34.34×8TPI ACME	30
1.5"	43.5	64	47.86×8TPI ACME	30
2.0"	57.0	77	61.37×8TPI ACME	30
2.5"	70.7	91	74.88×8TPI ACME	30
3.0"	83.3	106	88.40×8TPI ACME	30
4.0"	112	135	115.42×8TPI ACME	35



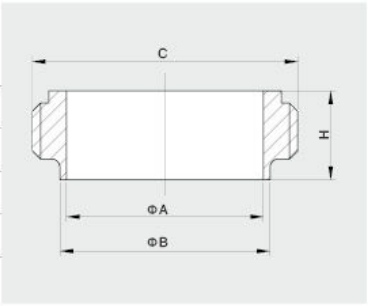
焊接接头 Welding liner — ISO-14

Size	A	B	C	H
1.0"	22.6	25	33.8	21.5
1.5"	35.6	38	47	21.5
2.0"	48.6	51	60.5	21.5
2.5"	60.3	63.5	74	21.5
3.0"	72.9	76.1	87.5	21.5
4.0"	97.6	101.6	120.6	30



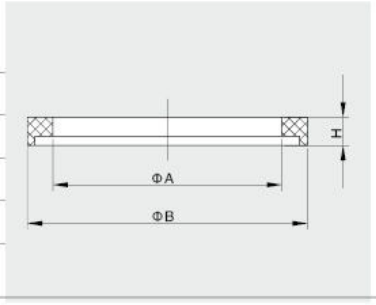
焊接云头 Welding male — ISO-15

Size	A	B	C	H
1.0"	22.6	25	37.13×8TPI ACME	21.5
1.5"	35.6	38	50.65×8TPI ACME	21.5
2.0"	48.6	51	64.16×8TPI ACME	21.5
2.5"	60.3	63.5	77.67×8TPI ACME	21.5
3.0"	72.9	76.1	91.19×8TPI ACME	21.5
4.0"	97.6	101.6	118.21×8TPI ACME	30



密封圈 Seal ring

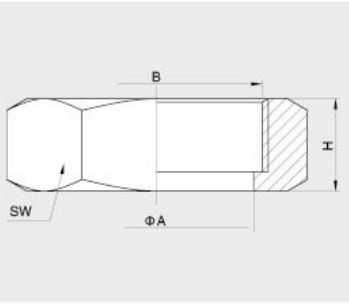
Size	A	B	H
1.0"	23.2	32.5	6
1.5"	35.9	46	6
2.0"	48.6	59.5	6
2.5"	61.3	73.2	6
3.0"	74	86.5	6
4.0"	98.6	112.5	6



ISO

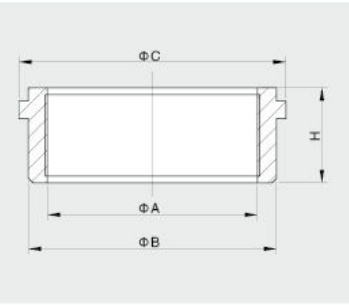
六角螺帽 Hexagonal nut — ISO-13H

Size	A	B	H	SW
1.0"	33.3	34.34×8TPI ACME	30	46
1.5"	46	47.86×8TPI ACME	30	60
2.0"	58.7	61.37×8TPI ACME	30	75
2.5"	71.4	74.88×8TPI ACME	30	90
3.0"	84.1	88.40×8TPI ACME	30	105
4.0"	109.5	115.42×8TPI ACME	30	135



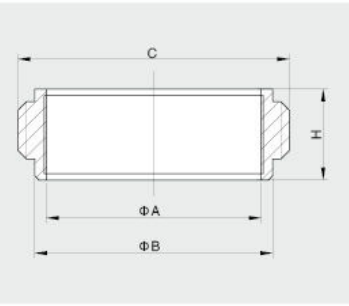
胀管接头 Expanding liner — ISO-14R

Size	A	B	C	H
1.0"	25.7	29	33.8	20
1.5"	38.4	42.5	47	20
2.0"	51.2	56	60.5	20
2.5"	63.9	69.7	74	25
3.0"	76.6	82.3	87.5	30
4.0"	102	111.1	114.1	30



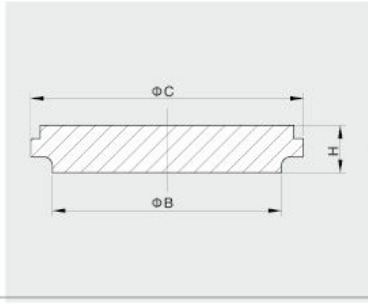
胀管云头 Expanding male — ISO-15R

Size	A	B	C	H
1.0"	25.7	29	37.13×8TPI ACME	21.5
1.5"	38.4	42.5	50.65×8TPI ACME	21.5
2.0"	51.2	56	64.16×8TPI ACME	21.5
2.5"	63.9	69.7	77.67×8TPI ACME	21.5
3.0"	76.6	82.3	91.19×8TPI ACME	21.5
4.0"	102	111.1	118.21×8TPI ACME	21.5



盲接头 Blank liner — ISO-14B

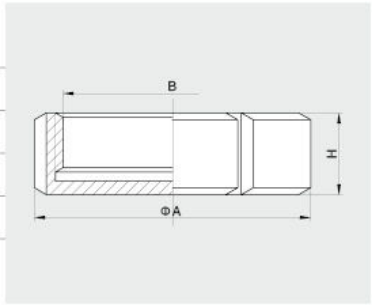
Size	B	C	H
1.0"	29	33.8	10.5
1.5"	42.5	47	10.5
2.0"	56	60.5	10.5
2.5"	69.7	74	10.5
3.0"	82.3	87.5	10.5
4.0"	111.1	114.1	10.5



ISO

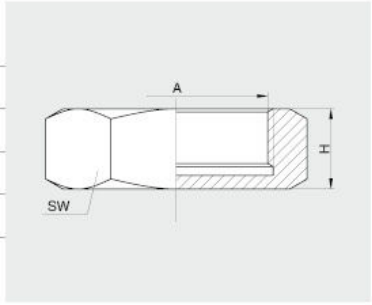
盲盖
Blank nut — ISO-13RB

Size	A	B	H
1.0"	48	34.34×8TPI ACME	30
1.5"	64	47.86×8TPI ACME	30
2.0"	77	61.37×8TPI ACME	30
2.5"	91	74.88×8TPI ACME	30
3.0"	106	88.40×8TPI ACME	30
4.0"	135	115.42×8TPI ACME	30



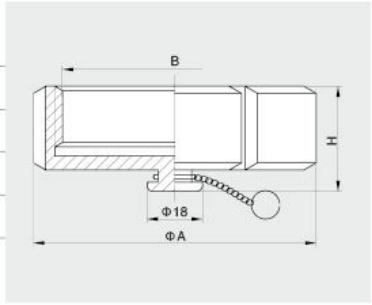
六角盲盖
Hexagonal blank nut — ISO-13HB

Size	A	H	SW
1.0"	34.34×8TPI ACME	30	46
1.5"	47.86×8TPI ACME	30	60
2.0"	61.37×8TPI ACME	30	75
2.5"	74.88×8TPI ACME	30	90
3.0"	88.40×8TPI ACME	30	105
4.0"	115.42×8TPI ACME	30	135



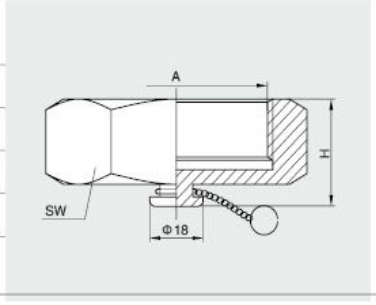
带耳盲盖
Blank nut with boss — ISO-13RBN

Size	A	B	H
1.0"	48	34.34×8TPI ACME	37
1.5"	64	47.86×8TPI ACME	37
2.0"	77	61.37×8TPI ACME	37
2.5"	91	74.88×8TPI ACME	37
3.0"	106	88.40×8TPI ACME	37
4.0"	135	115.42×8TPI ACME	37



带耳六角盲盖
Hexagonal blank nut with boss — ISO-13HBN

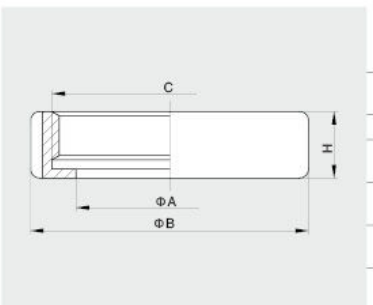
Size	A	H	SW
1.0"	34.34×8TPI ACME	37	46
1.5"	47.86×8TPI ACME	37	60
2.0"	61.37×8TPI ACME	37	75
2.5"	74.88×8TPI ACME	37	90
3.0"	88.40×8TPI ACME	37	105
4.0"	115.42×8TPI ACME	37	135



DS

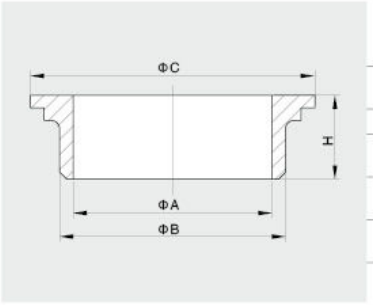
螺帽
Nut — DS-13

Size	A	B	C	H
1"	35	57	Rd44×1/6"	20
1-1/4"	42	65	Rd52×1/6"	20
1-1/2"	48	71	Rd58×1/6"	20
2"	62	88	Rd72×1/6"	22
2-1/2"	76	103	Rd88×1/6"	24
3"	88	115	Rd100×1/6"	25
4"	116	148	Rd130×1/4"	31



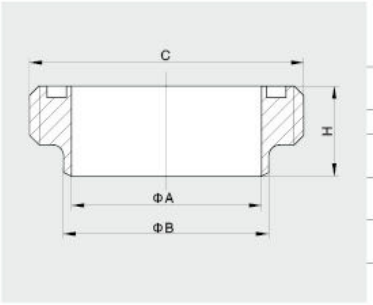
焊接接头
Welding liner — DS-14

Size	A	B	C	H
1"	22.4	28.5	40	16
1-1/4"	28.75	35	48	16
1-1/2"	35.1	41.4	54	18
2"	47.8	54	68	20
2-1/2"	60.5	66.5	84	22
3"	72.2	79.5	96	24
4"	97.6	105	124.6	29



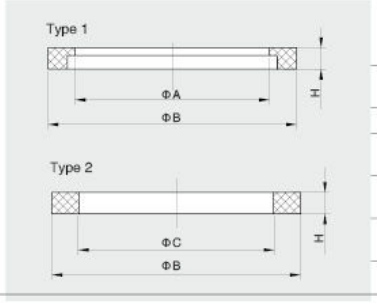
焊接云头
Welding male — DS-15

Size	A	B	C	H
1"	22.4	28.5	Rd44×1/6"	20
1-1/4"	28.75	35	Rd52×1/6"	20
1-1/2"	35.1	41.4	Rd58×1/6"	22
2"	47.8	54	Rd72×1/6"	24
2-1/2"	60.5	66.5	Rd88×1/6"	26
3"	72.2	79.5	Rd100×1/6"	28
4"	97.6	105	Rd130×1/4"	34



密封圈
Seal ring

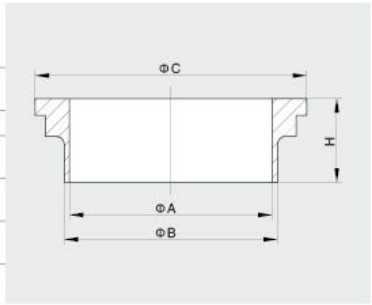
Size	A	B	C	H
1"	22.6	31.8	25.5	5
1-1/4"	29	40.8	31.8	5
1-1/2"	35.3	46.8	38.2	5
2"	48.0	58.8	50.9	5
2-1/2"	60.7	74.3	60.6	5
3"	72.4	87.8	76.3	5
4"	97.8	115.8	101.7	5



DS

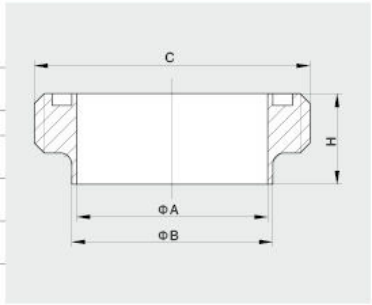
焊接接头 Welding liner — DS-14H

Size	A	B	C	H
1"	22.4	25.4	40	16
1-1/4" 1-1/2"	28.75 35.1	31.75 38.1	48 54	16 18
2" 2-1/2"	47.8 60.5	50.8 63.5	68 84	20 22
3" 4"	72.2 97.6	76.2 101.6	96 124.6	24 29



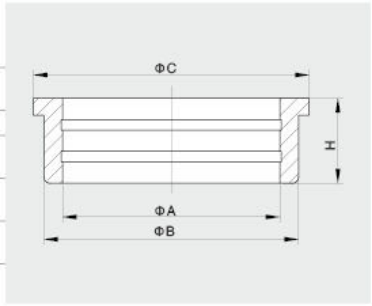
焊接云头 Welding male — DS-15H

Size	A	B	C	H
1"	22.4	25.4	Rd44×1/6"	20
1-1/4" 1-1/2"	28.75 35.1	31.75 38.1	Rd52×1/6" Rd58×1/6"	20 22
2" 2-1/2"	47.8 60.2	50.8 63.5	Rd72×1/6" Rd88×1/6"	24 26
3" 4"	72.2 97.6	76.2 101.6	Rd100×1/6" Rd130×1/4"	28 34



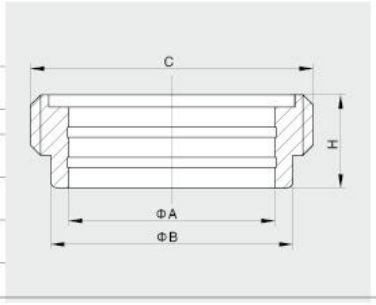
胀管接头 Expanding liner — DS-14R

Size	A	B	C	H
1"	25.5	34.5	40	16
1-1/4" 1-1/2"	31.9 38.2	41.5 47.5	48 54	16 18
2" 2-1/2"	50.9 63.6	61.5 75.5	68 84	20 22
3" 4"	76.3 101.7	87.5 115.5	96 124.6	24 29



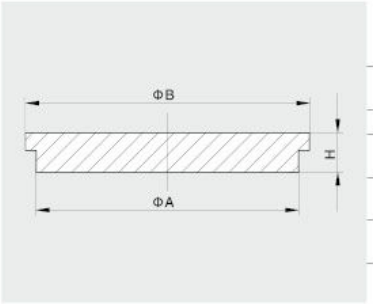
胀管云头 Expanding male — DS-15R

Size	A	B	C	H
1"	25.5	34.5	Rd44×1/6"	20
1-1/4" 1-1/2"	31.9 38.2	41.5 47.5	Rd52×1/6" Rd58×1/6"	20 22
2" 2-1/2"	50.9 63.6	61.5 75.5	Rd72×1/6" Rd88×1/6"	24 26
3" 4"	76.3 101.7	87.5 115.5	Rd100×1/6" Rd130×1/4"	28 34



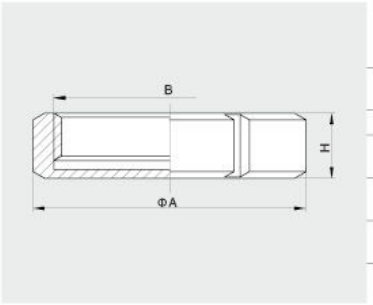
DS

盲接头 Blank liner — DS-14B



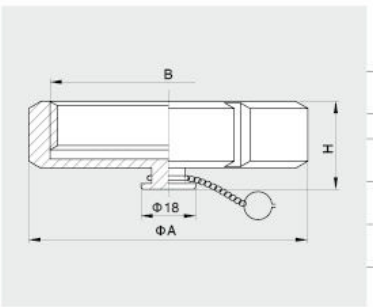
Size	A	B	H
1"	34.5	40.5	6
1-1/4" 1-1/2"	41.5 47.5	48 54	6 6
2" 2-1/2"	61.5 75.5	68 84	6 8
3" 4"	87.5 115	96 124.6	8 9

盲盖 Blank nut — DS-13RB



Size	A	B	H
1"	57	Rd44×1/6"	20
1-1/4" 1-1/2"	65 71	Rd52×1/6" Rd58×1/6"	20 20
2" 2-1/2"	88 103	Rd72×1/6" Rd88×1/6"	22 24
3" 4"	115 148	Rd100×1/6" Rd130×1/4"	25 31

有耳盲盖 Blank nut with boss — DS-13RBN



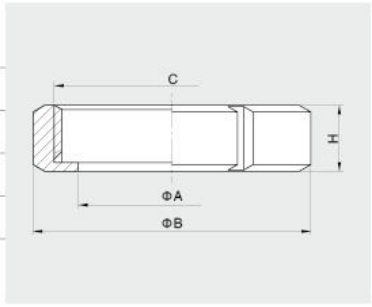
Size	A	B	H
1"	57	Rd44×1/6"	27
1-1/4" 1-1/2"	65 71	Rd52×1/6" Rd58×1/6"	27 27
2" 2-1/2"	88 103	Rd72×1/6" Rd88×1/6"	27 31
3" 4"	115 148	Rd100×1/6" Rd130×1/4"	32 38

ISO9001 CE

MACON

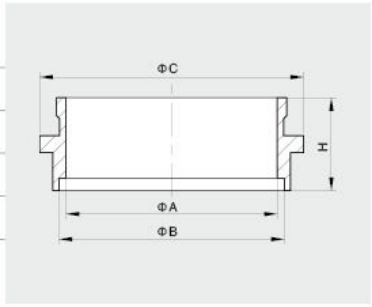
螺帽
Nut — MACON-13

Size	A	B	C	H
40	37	70	M55xP3.0	24
50	57	80	M67xP3.0	24
60	67	95	M79xP3.5	24
70	77	106	M90xP3.5	24
80	90	118	M102xP4.0	25
100	112	139	M125xP4.0	25



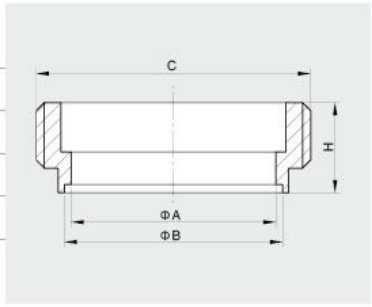
焊接接头
Welding liner — MACON-14

Size	A	B	C	H
40	40	43.3	50	22
50	50	53.3	62.5	22
60	60	63.3	73.5	22
70	70	73.3	85	22
80	80	83.3	96	22
100	100	104.2	119	22



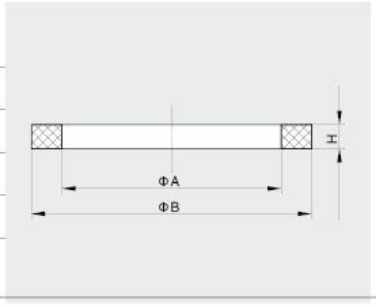
焊接云头
Welding male — MACON-15

Size	A	B	C	H
40	40	43.3	M55xP3.0	22
50	50	53.3	M67xP3.0	22
60	60	63.3	M79xP3.5	22
70	70	73.3	M90xP3.5	22
80	80	83.3	M102xP4.0	22
100	100	104.2	M125xP4.0	22

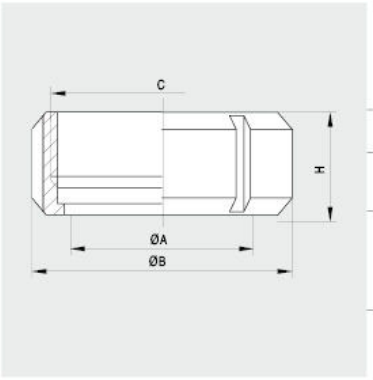


密封圈
Seal ring

Size	A	B	H
40	43	49	4
50	53	61.5	4
60	63	72.5	4
70	73	84	4
80	83	95	4
100	103	118	4

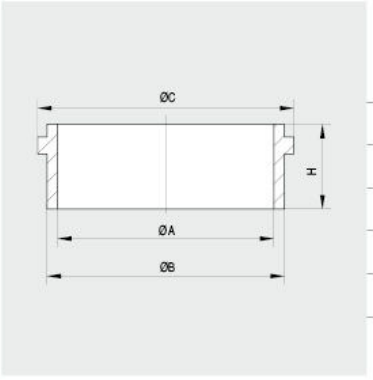


GB



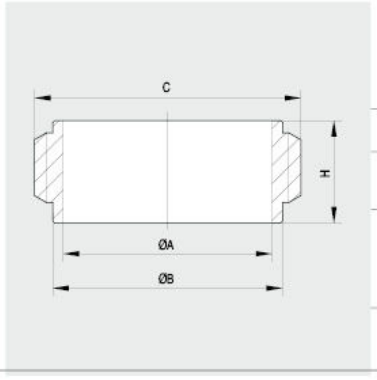
圆螺帽
GB-13R — Nut

SIZE	A	B	C	H
25	30.5	48	Tr36X3	30
33.7	39	58	Tr46X3	30
38	43.5	64	Tr50X3	30
51	57	77	Tr65X4	34
63.5	70.7	91	Tr80X4	34
76.1	83.3	106	Tr90X4	34
88.9	97	122	Tr110X4	34
101.6	110	135	Tr120X4	42



焊接接头
GB-14 — Welding liner

SIZE	A	B	C	H
25	22.6	29.2	33.8	21.5
33.7	31.6	38.2	42.5	21.5
38	35.6	42.7	47	21.5
51	48.6	56.2	60.5	21.5
63.5	60.3	69.9	74	21.5
76.1	72.9	82.6	87.5	21.5
88.9	84.9	95.7	101	21.5
101.6	97.6	108.7	114.1	21.5



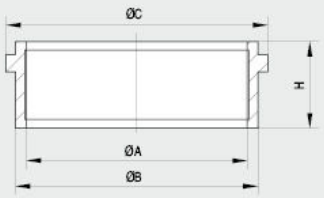
焊接云头
GB-15 — Welding male

SIZE	A	B	C	H
25	22.6	29.2	Tr36X3	21.5
33.7	31.6	38.2	Tr46X3	21.5
38	35.6	42.7	Tr50X3	21.5
51	48.6	56.2	Tr65X4	21.5
63.5	60.3	69.9	Tr80X4	21.5
76.1	72.9	82.6	Tr90X4	21.5
88.9	84.9	95.7	Tr110X4	21.5
101.6	97.6	108.7	Tr120X4	21.5

GB

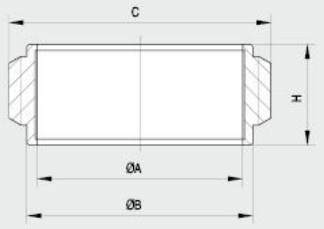
胀式接头
Expending liner GB-14R

SIZE	A	B	C	H
25	25	29	33.8	20
33.7	33.7	38	42.5	20
38	38	42.5	47	20
51	51	56	60.5	20
63.5	63.5	69.7	74	30
76.1	76.1	82.3	87.5	30
88.9	88.9	96	101	30
101.6	101.6	109	114.1	30



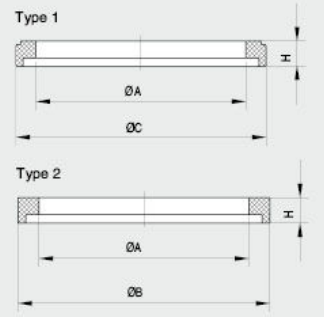
胀式云头
Expending male GB-15R

SIZE	A	B	C	H
25	25	29	Tr36X3	17
33.7	33.7	38	Tr46X3	20
38	38	42.5	Tr50X3	20
51	51	56	Tr65X4	25
63.5	63.5	69.7	Tr80X4	25
76.1	76.1	82.3	Tr90X4	30
88.9	88.9	96	Tr110X4	30
101.6	101.6	109	Tr120X4	30



密封圈
Seal ting

SIZE	A	B	C	H
25	23.6	32.5	32.2	6
33.7	32.3	41.5	41.2	6
38	36.6	46	45.7	6
51	49.6	59.5	59.2	6
63.5	6.3	73.2	72.9	6
76.1	73.9	86.5	85.6	6
88.9	85.9	99.5	98.7	6
101.6	98.6	112.5	111.7	6



概述 *Summarize*

万国公司生产:DIN、SMS、3A、BS4825-3、ISO2852、ISO1127/GB卫生级快装接头，接毛坯全部由棒材锻制，CNC数控精加工；卡箍为精铸件。所有产品均可按客户要求加工不同的表面粗糙度。
所有金属材质均可提供EN10204、3.1B证书。
所有密封材质符合: FDA 177.2600。

AOMI produce sanitary ferrules with DIN, SMS, 3A, BS4825-3, ISO2852, ISO1127/GB standards .the forged parts are made forged steel . machined by CNC . the clamps are made from precise casting .which can be done at different surface as clients' requirement
Wanguo provide 3.1B certification of EN10204 for all the steel material.
Il seal material must be fit to FDA177.2600.

技术参数 Technical date

标准 Standard	DIN, 3A, SMS, BS, ISO, GB
尺寸 Size	1" – 12" DN10–DN250 17.2–168.3
金属材质 Steel material	304, 304L, 316, 316L (锻造 Forging)
密封材质 Seal material	NBR, Silicone, EPDM, FPM, PTFE
表面处理 Surface qualities	1.Ra ≤ 1.6μm
	2.Ra ≤ 0.8μm
	3.Ra ≤ 0.4 (抛光 Polished)

产品订购
Ordering specifications

指定:	· 标准	Specify:	· Standard
	· 规格		· Size
	· 金属材质		· Steel material
	· 密封材质		· Seal material
	· 表面处理		· Surface quality
	· 数量		· Quantity

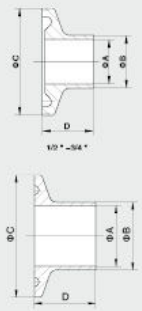
例 Example

标准 Standard	规格 Size	金属材质 Steel material	密封材质 Seal material	表面处理 Surface quality	数量 Quantity
3A–14AMP	1.5"	304	/	1(Ra ≤ 1.6)	200

ISO9001 CE

3A快装接头
3AFerrule

3A-14WMP/14MMP/14AMP

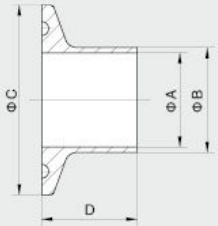


Size	A	B	C	D		
				14WMP	14MMP	14AMP
1/2"	9.4	12.7	25.2	12.7	21.5	28.6
3/4"	15.75	19.05	25.2	12.7	21.5	28.6
1"	22.2	25.4	50.5	12.7	21.5	28.6
1-1/2"	34.8	38.1	50.5	12.7	21.5	28.6
2"	47.5	50.8	64.0	12.7	21.5	28.6
2-1/2"	60.2	63.5	77.5	12.7	21.5	28.6
3"	72.9	76.2	91.0	12.7	21.5	28.6
4"	97.38	101.6	119.0	15.8	21.5	28.6
6"	146.86	152.4	166.8		21.5	28.6or38.1
8"	197.66	203.2	217.7		21.5	28.6or38.1
10"	247.2	254.0	268.5		21.5	28.6or38.1
12"	298	304.8	319.3		21.5	28.6or38.1

*可制造 GB/T 17395 标准快装接头
*Produce ferrule according to GB/T 17395 Standard

3A快装接头
3A Ferrule

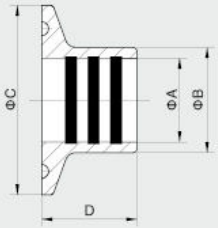
3A-14MPW



Size	A	B	C	D
1"	22.1	29.4	50.5	41.3
1-1/2"	34.8	42.5	50.5	41.3
2"	47.5	55.6	64.0	44.5
2-1/2"	60.2	68.7	77.5	44.5
3"	72.9	81.8	91.0	46
4"	97.38	108	119.0	54

膨胀管接头
Expanding ferrule

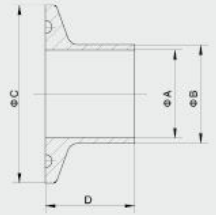
3A-14RMP



Size	A	B	C	D
1"	25.5	29.5	50.5	19.1
1 1/2"	38.2	42.6	50.5	28.6
2"	50.9	55.7	64.0	33.3
2 1/2"	63.6	68.8	77.5	34.9
3"	76.3	81.9	91.0	36.5
4"	101.7	108.1	119.0	38.1

SMS 快装接头
SMS Ferrule

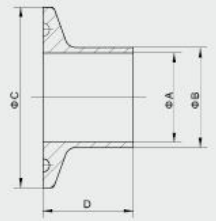
SMS-14WMP/14MMP/14AMP



Size	A	B	C	D		
				14WMP	14MMP	14AMP
25	22.5	25	50.5	12.7	21.5	28.6
32	29.5	32	50.5	12.7	21.5	28.6
38	35.5	38	50.5	12.7	21.5	28.6
51	48.5	51	64.0	12.7	21.5	28.6
63.5	60.3	63.5	77.5	12.7	21.5	28.6
76	72.9	76.1	91.0	12.7	21.5	28.6
101.6	97.6	101.6	119.0	15.8	21.5	28.6

DIN 快装接头
DIN Ferrule

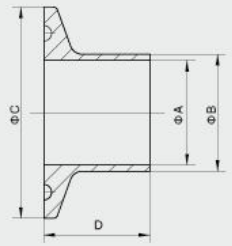
DIN-14WMP/14MMP/14AMP



Size	A	B	C	D		
				14WMP	14MMP	14AMP
10	9/10	12/13	34	12.7	21.5	28.6
15	15/16	18/19	34	12.7	21.5	28.6
20	19/20	22/23	34	12.7	21.5	28.6
25	25/26	28/29	50.5	12.7	21.5	28.6
32	31/32	34/35	50.5	12.7	21.5	28.6
40	37/38	40/41	50.5	12.7	21.5	28.6
50	49/50	52/53	64	12.7	21.5	28.6
65	66	70	91	12.7	21.5	28.6
80	81	85	106	12.7	21.5	28.6
100	100	104	119	15.8	21.5	28.6
125	125	129	155	15.8	21.5	28.6
150	150	154	183	15.8	21.5	28.6
200	200	204	233.5	15.8	21.5	28.6

快装接头
Ferrule

ISO-14WMP/14MMP/14AMP

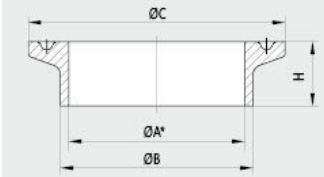


Size	A	B	C	D		
				14WMP	14MMP	14AMP
10.2	7.0	10.2	34.0	12.7	21.5	28.6
13.5	10.3	13.5	34.0	12.7	21.5	28.6
17.2	14	17.2	34.0	12.7	21.5	28.6
21.3	18.1	21.3	34.0	12.7	21.5	28.6
26.9	23.7	26.9	50.5	12.7	21.5	28.6
33.7	29.7	33.7	50.5	12.7	21.5	28.6
42.4	38.4	42.4	50.5	12.7	21.5	28.6
48.3	44.3	48.3	64.0	12.7	21.5	28.6
60.3	56.3	60.3	77.5	12.7	21.5	28.6
76.1	71.5	76.1	91.0	12.7	21.5	28.6
88.9	84.3	88.9	106.0	12.7	21.5	28.6
114.3	109.1	114.3	130.0	15.8	21.5	28.6
139.7	134.5	139.7	155.0	15.8	21.5	28.6
168.3	163.1	168.3	183.0		21.5	28.6
219.1	213.9	219.1	233.5		21.5	28.6

ISO9001 CE

快装接头*
Ferrule*

GB-14WMP/14MMP/14AMP

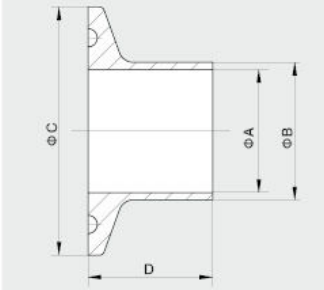


Size	A	B	C	D		
				14WMP	14MMP	14AMP
25	22	25	50.5	12.7	21.5	28.6
32	29	32	50.5	12.7	21.5	28.6
38	35	38	50.5	12.7	21.5	28.6
45	41	45	64	12.7	21.5	28.6
57	53	57	77.5	12.7	21.5	28.6
76	72	76	91	12.7	21.5	28.6
89	85	89	106	12.7	21.5	
108	104	108	119	15.8	21.5	

★可制造 GB/T 17395 标准快装接头
*Produce ferrule according to GB/T 17395 Standard

ISO2852 快装接头
ISO2852 Ferrule

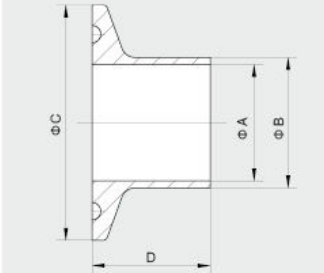
ISO2852-14WMP/14MMP/14AMP



Size	A	B	C	D		
				14WMP	14MMP	14AMP
25	22.6	25.6	50.5	12.7	21.5	28.6
33.7	30.7	33.7	50.5	12.7	21.5	28.6
38	35.6	38.6	50.5	12.7	21.5	28.6
40	37.6	40.6	64	12.7	21.5	28.6
51	48.6	51.6	64	12.7	21.5	28.6
63.5	60.3	63.5	77.5	12.7	21.5	28.6
70	66.8	70.6	91	12.7	21.5	28.6
76.1	72.9	76.7	91	12.7	21.5	28.6
88.9	84.9	89.8	106	12.7	21.5	28.6

BS 快装接头
BS Ferrule

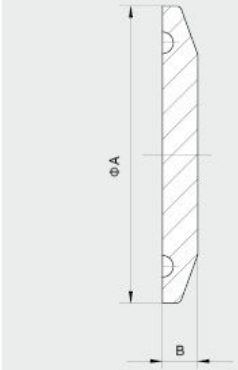
BS-14WMP/14MMP/14AMP



Size	A	B	C	D		
				14WMP	14MMP	14AMP
25.4	22.2	25.4	50.5	12.7	21.5	28.6
38.1	34.9	38.1	50.5	12.7	21.5	28.6
50.8	47.6	50.8	64.0	12.7	21.5	28.6
63.5	60.3	63.5	77.5	12.7	21.5	28.6
76.2	73	76.2	91.0	12.7	21.5	28.6
101.6	97.6	101.6	119.0	15.8	21.5	28.6

快装接头
Blank ferrule

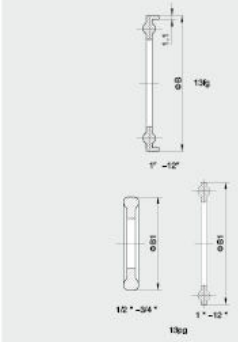
DIN/3A/SMS-16AMP



Size			A	B
3A	DIN	ISO1127		
1/2"-3/4"			25.2	6.4
1"-1 1/2"	DN10-20	DN17.2-21.3	34	6.4
2"	DN25-40	DN26.9-42.4	50.5	6.4
2 1/2"	DN50	48.3	64.0	6.4
3"		60.3	77.5	6.4
	DN65	76.1	91.0	6.4
	DN80	88.9	106.0	7.9
4"	DN100		119.0	7.9
		114.3	130.0	7.9
6"	DN125	139.7	155.0	11.1
			166.8	11.1
8"	DN150	168.3	183.0	11.1
			217.7	11.1
10"		219.1	233.5	11.1
12"	DN200		268.5	11.1
			319.3	11.1

密封圈*
Seal ring *

DIN-14WMP/14MMP/14AMP

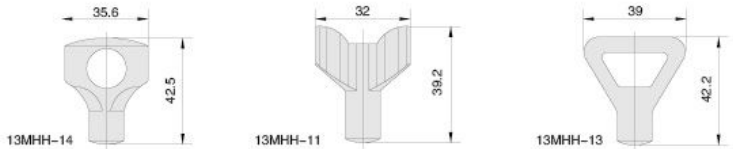


Size			A	B
3A	DIN	ISO1127		
1/2"-3/4"				21.8
	DN10-20	10.2-21.3	36.2	34
1.5"	DN25-40	26.9-42.4	52.7	50.5
2"	DN50	48.3	66.2	64
2.5"		60.3	79.7	77.5
3"	DN65	76.1	93.2	91
	DN80	88.9	108.2	106
4"	DN100		121.2	119
4.5"		114.3	132.2	130
	DN125	139.7	157.2	155
6"			169	166.8
	DN150	168.3	185.2	183
8"			219.9	217.7
	DN200	219.1	235.7	233.5
10"	DN250		270.7	268.5
12"	DN300		321.5	319.3

* 下单时请根据相关标准选择
*Orders,please choose allordance with relevant standards

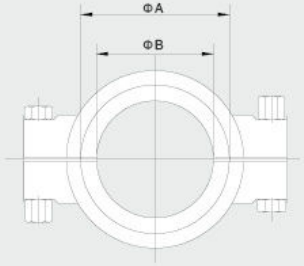
卡箍
Clamp

螺母
Nut



高压式
High pressure clamp

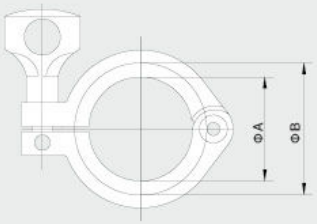
13MHP



Size			A	B
3A	DIN	ISO1127		
1-1.5"	DN25-40	26.9-42.4	44.4	53.6
2"	DN50	48.3	57.8	67
2.5"		60.3	71.4	80.6
3"	DN65	76.1	84	94.2
3.5"	DN80	88.9	99	109.2
4"	DN100		110	122.2
4.5"		114.3	123	133.2
	DN125	139.7	144	159
6"			155.4	170.4

单销式
Heavy duty single pin clamp

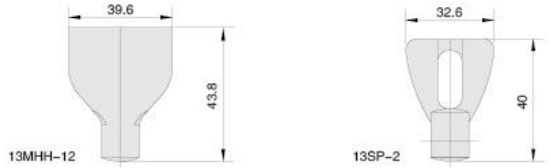
13MHH



Size			A	B
3A	DIN	ISO1127		
1/2"-3/4"			20	28
	DN10-20	10.2-21.3	27.8	37
1.5"	DN25-40	26.9-42.4	44.4	53.6
2"	DN50	48.3	57.8	67
2.5"		60.3	71.4	80.6
3"	DN65	76.1	84	94.2
3.5"	DN80	88.9	99	109.2
4"	DN100		110	122.2
4.5"		114.3	123	133.2
	DN125	139.7	144	159
6"			155.4	170.4
	DN150	168.3	172	187
8"			205	220
	DN200	219.1	222.5	237.5
10"	DN250		257	272
12"	DN300		308	323

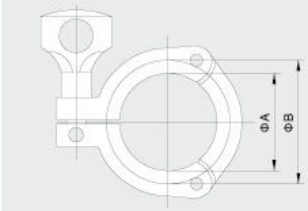
卡箍
Clamp

螺母
Nut



三片式
3 Pieces clamp

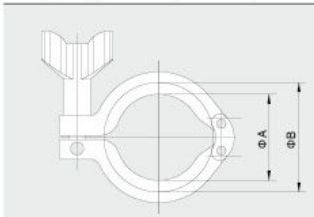
13TP



Size			A	B
3A	DIN	ISO1127		
1-1.5"	DN25-40	26.9-42.4	44.4	53.6
2"		48.3	57.8	67
2.5"	DN50	60.3	71.4	80.6
3"	DN65	76.1	84	94.2
3.5"	DN80	88.9	99	109.2
4"	DN100		110	122.2
4.5"		114.3	123	133.2
	DN125	139.7	144	159
6"			155.4	170.4

双销式
Heavy duty double pin clamp

13MHHM



Size			A	B
3A	DIN	ISO1127		
1-1.5"	DN25-40	26.9-42.4	44.4	53.6
2"		48.3	57.8	67
2.5"	DN50	60.3	71.4	80.6
3"		76.1	84	94.2
3.5"	DN80	88.9	99	109.2
4"	DN100		110	122.2
4.5"	DN125	139.7	123	133.2
			144	159
6"			155.4	170.4

* 下单时请根据相关标准选择
*Orders,please choose allordance with relevant standards